

FINISHES & POLISHING a FINISH

FOOD SAFE FINISHES – used for any project that comes in contact with food.

1. Blow the project off with an air hose.
2. Wipe project with a tac rag.
3. Put one wet coat of mineral oil on entire project. Wipe off with a clean rag. Let dry overnight.
4. Repeat step 3 each day for a week, then one day a week for a month, then once a month for the life of the cutting board.

STAINING A PROJECT - colors the wood either lighter or darker. Penetrates down into the surface of the wood. Stain does not protect the wood.

1. Stir or shake the can to mix the color.
2. Apply the stain with a brush or a rag to one area of the project. Let it sit for a minute or two.
3. Wipe off the excess stain with a rag. Wipe it across the grain.
4. Wipe off the excess stain with the grain. Wipe off all drips, thumb prints etc. **LET DRY 24 HOURS.**
- 5.

SPRAY LACQUER - This is a finish that can only be sprayed with a gun. It is a hard, durable finish that is use by most cabinet shops and furniture manufactures. This is not for outdoor use. **Top Coat or built up finish.** You must use the exhaust fan and a spray mask. **Takes a lot of practice.**

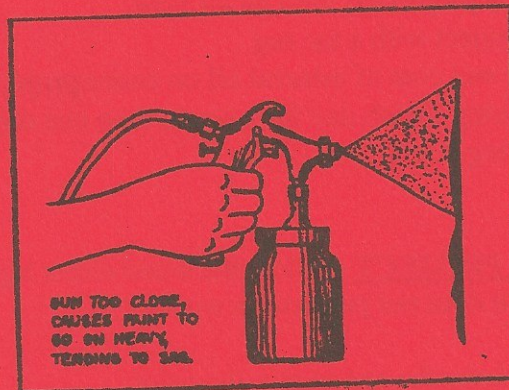
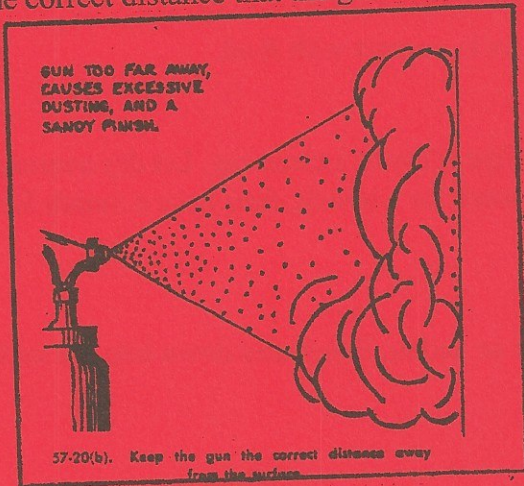
1. Blow off your project with an air hose. Wipe the surface with a tac rag.
2. Spray the first coat. Wipe off any drips with your finger. Let dry 20 – 30 minutes.
3. Lightly sand entire project with 320 grit sandpaper and a block of wood. Sand off any glue and drips until smooth using 220 grit on and electrical orbital sander.
4. Spray a second coat on the entire project. Wipe off drips. Let dry 20-30 minutes.
5. Lightly sand with **320 grit** sandpaper just until the finish is smooth. Sand off any drips with 220 grit. **Be Careful Not to Sand Through The Finish.**
6. Spray third coat. Let it dry 30 minutes to one hour. **(Letting it dry over night is best.)**
5. Polish the finish.(See the steps listed below)

POLISHING A FINISH

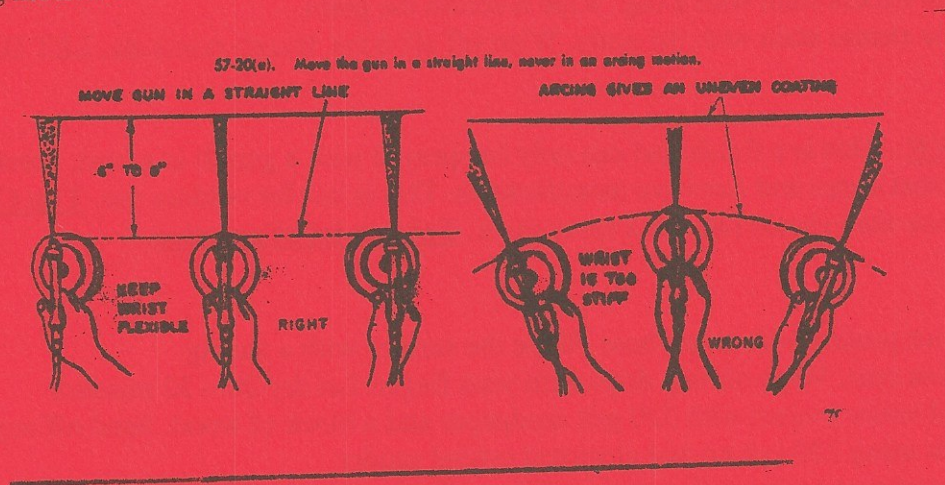
1. Sand the entire project with **320 Grit** sandpaper. Use an electrical orbital sander or sand by hand with a block. Fill with your hand and make sure every surface is smooth without drips.
2. Blow project off with an air hose. Wipe off with a tac rag.
3. Rub the entire project with **#0000 steel wool and paste wax** until smooth.
4. Wipe off the entire project with a clean rag.

SPRAYING FINISHES WITH A GUN

The correct distance that the gun should be from the project is 6-8".



Spraying motion.



OTHER FINISHES

(Ask at a local paint store for other finishes.)

WATERLOX - This is a wipe on finish made of Tung Oil that is applied with a rag and is not for outside use. Easy to apply and easy to fix if it is scratched or damaged. It builds up to a harder and more shiny finish. Moderately Protective. Must have 5 coats.

1. Apply a heavy coat evenly, with a small clean rag. Allow to dry overnight between coats.
2. Sand lightly between coats using 320 grit sandpaper. Blow off dust with a air hose and wipe with a tack rag.
3. Repeat the first two steps at least 3-4 more times. (5 coats give the best results.)
4. After the fourth coat, let dry overnight and then polish sand. (see polish sanding steps)

DEFT-Semi Gloss Clear Wood Finish-This is a brush on lacquer. Must apply at least 3 coats and must be polished after the last coat has dried. This is not for out door furniture.

1. Follow the directions on the can.
2. **Polish sand after the last coat has dried overnight** (see polish sanding steps.)